

5/23

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>23339</b>
<b>Description:</b> Saddle Kit for: D412-652-011/021 and D205-594-011/013/015	<b>Part Number:</b>	<b>K10004</b>
	<b>Qty:</b>	<b>2</b>

Step	Location	Procedure	By	Date	Qty																																																																												
1	EXPEDITING	Issue Work Order <del>RF 03.06.04</del> <del>RF 02.11.21</del> <del>D412-652-021</del>	<del>PA</del>	05.05.20	2																																																																												
2	EXPEDITING	Photocopy paper work for <del>D412-652-041</del> , <del>D412-658-024</del> , & <del>D205-594-011</del> , -013, <del>045</del> , & K10004, and labels per PPP K10004 <del>CHG003</del> <del>CHG002</del> <del>RF 02.11.21</del> <del>WK 21</del> <del>02.11.21</del>																																																																															
3	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td><del>D205-641-011</del></td><td>GHW Kit</td><td>B23348</td></tr><tr><td>32</td><td><del>D2570</del></td><td>Bushing</td><td><del>B22788A</del> B22788A</td></tr><tr><td>2</td><td><del>D2968-041</del></td><td>Tow Ring</td><td>B21418</td></tr><tr><td>2</td><td><del>D5951</del></td><td>Saddle</td><td>B23244</td></tr><tr><td>2</td><td><del>D5953</del></td><td>Saddle</td><td>B23245</td></tr><tr><td>2</td><td><del>D5955</del></td><td>Saddle</td><td>B23246</td></tr><tr><td>2</td><td><del>D5957</del></td><td>Saddle</td><td>B23247</td></tr><tr><td>16</td><td><del>AN4-51A</del></td><td>Bolt</td><td>M117243</td></tr><tr><td>32</td><td><del>AN5-15A</del></td><td>Bolt</td><td>M15992 / M17614</td></tr><tr><td>2</td><td><del>AN5-36A</del></td><td>Bolt</td><td>M10572</td></tr><tr><td>2</td><td><del>AN5-42A</del></td><td>Bolt</td><td>M16762</td></tr><tr><td>2</td><td><del>AN5-43A</del></td><td>Bolt</td><td>M16366</td></tr><tr><td>2</td><td><del>AN5-45A</del></td><td>Bolt</td><td>M13876 / M17614</td></tr><tr><td>18</td><td><del>MS21042L4</del></td><td>Nut (or MS21042-4)</td><td>M15924</td></tr><tr><td>*40</td><td><del>MS21042L5</del></td><td>Nut (or MS21042-5)</td><td>M16822 / M16941</td></tr><tr><td>80</td><td><del>AN960JD516</del></td><td>Washer</td><td>M14527</td></tr><tr><td>2</td><td><del>AN970-4</del></td><td>Washer</td><td>M16895</td></tr><tr><td>1</td><td colspan="2">Document package from Step 2</td><td></td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	2	<del>D205-641-011</del>	GHW Kit	B23348	32	<del>D2570</del>	Bushing	<del>B22788A</del> B22788A	2	<del>D2968-041</del>	Tow Ring	B21418	2	<del>D5951</del>	Saddle	B23244	2	<del>D5953</del>	Saddle	B23245	2	<del>D5955</del>	Saddle	B23246	2	<del>D5957</del>	Saddle	B23247	16	<del>AN4-51A</del>	Bolt	M117243	32	<del>AN5-15A</del>	Bolt	M15992 / M17614	2	<del>AN5-36A</del>	Bolt	M10572	2	<del>AN5-42A</del>	Bolt	M16762	2	<del>AN5-43A</del>	Bolt	M16366	2	<del>AN5-45A</del>	Bolt	M13876 / M17614	18	<del>MS21042L4</del>	Nut (or MS21042-4)	M15924	*40	<del>MS21042L5</del>	Nut (or MS21042-5)	M16822 / M16941	80	<del>AN960JD516</del>	Washer	M14527	2	<del>AN970-4</del>	Washer	M16895	1	Document package from Step 2					
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4	QC	Inspect Level 4		05/07/11	2																																																																												
5	STORES	Package as per PPP K10004	REV.D	05/07/11	2																																																																												
6	EXPEDITING	Close Work Order 1540.11 Cost / part 1540.11	<del>PA</del>	05/07/11	2																																																																												

Rev	Date	Change	Revised by	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	02-04-11

RELEASED

02/04/11

 Rolo...104  
 AR  
 07/15/05

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

45/125

37x13.12x7"

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 17, 2005  
10:51 am

Work Order No : 0023339  
Project Name : K10004  
Project For : WK523  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10004  
Description : Saddle Kit Extra High  
Manufactured : Yes  
Amount Req'd : 2  
Amount Done : 0  
Start Date : 05-17-05  
Est Finish Date : 06-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00